



Nes®
The Thread Repair Experts



Who are we?

Nes is a worldwide industry leader in the manufacturing of thread repair tools headquartered in Jerusalem, Israel. Established in 1986, Nes has always used cutting edge technology and the best equipment to produce its high quality tools. Nes is an ISO 9001 certified company and all of our production lines are closely monitored, enabling us to ensure that each and every tool produced matches our top quality standards. The high quality of our tools, paired with their unique innovations, continue to drive Nes's success in today's marketplace.

Nes thread repair tools are specially designed to repair any defective thread, both internal and external.

Our tools are extremely easy to use. Universal in both diameter and pitch, they provide the user with a quick, easy solution to any thread defect — all for a great price. Nes products appeal to anyone who has experienced problematic, defective threads and have long sought a simple, cost effective solution to repair them. Our internal and external thread restorers have proven to be the ideal tools for a multitude of different jobs, from Industrial maintenance use to automotive repair, Mining to Oil & Gas equipment restoration, Agriculture machinery to plumbing users and many more. Over the past four decades, Nes has set a new standard in thread repair tools.

The Nes Mission

At Nes, we have always strived to keep close relationships with our customers. We maintain close contact with the end users of our tools, learning about their ongoing technical assignments and how we can assist them in completing these tasks more effectively. We strive to help our customers by supplying them with tools that enable them to achieve the best results both quickly and professionally. Interaction with end users has provided us with valuable knowledge about the realities of repairing damaged threads. Our Research and Development department works closely with our Marketing department to bring better solutions to our customers.

We serve our customers through a global marketing network of partners and distributors that covers a wide

variety of markets, including: Industry Maintenance - MRO, Automotive, Marine & Offshore, Oil & Gas industries, Petrochemicals, Mining, HVAC, Welding, Agricultural Machinery, Construction and DIY users. Our complete line of Universal Thread Repair Tools offers simple, unique solutions to a common problem that frequently troubles tradesmen of all sorts.

Our primary objective is to provide our customers with the most innovative, high quality thread repair tools on the market in combination with the best customer service around. Our job is to make your job easier & faster!









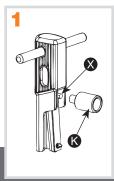
Nes - The Thread Repair Tools experts

The maintenance of threads can be quite complicated and rather costly. It is often difficult to work on the damaged threads at a workbench or on a table. The repairs have to be conducted on the spot. Furthermore, the larger diameters require larger tools which require larger clearance to complete the repair. Traditionally, one would dismantle the entire part, bring it to the workshop and rethread it there. Oftentimes this may not be feasible to do by hand, subsequently requiring expensive power tools. Alternatively, one could use a thread file and quite a bit of elbow grease. Both of these methods are aggravatingly arduous and time consuming.

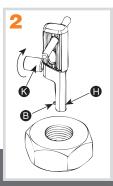
Luckily, Nes has an easy and cost effective solution to the problem of repairing damaged threads. Our internal and external thread repair tools slide into the thread and adjust to its diameter and pitch automatically. A couple rotations and boom, fixed with barely any effort! Nes thread repair tools don't only reduces the time and effort put into the job, they also save you some serious money. You no longer need to spend large quantities on taps, dies or power tools as the Nes internal and external thread repair tools can do it all with perfect results every time!

- Automatically adjust to the thread diameter and pitch- no prior measurement of the thread needed
- Can be used on left-hand or right-hand threads
- Both inch and metric, coarse and fine
- Able to do what taps and dies cannot, such as repairing a component that is damaged at the end of the thread
- Internal and External thread restorers have the capability to enter BELOW the damaged area and work outwards to complete the repair
- High quality cutting tool steel Blades guided by the undamaged section of thread in order to re-groove the damaged section

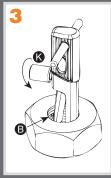
Nes Internal Instructions



Attach knob (K) to the hexagon head screw (X).



Turn knurled knob (K) to fully retract the blade (B) into the housing (H). Insert Nes tool into the threaded hole or bore to be repaired.



knob (K)
to extend
blade (B)
into a thread
groove on an
undamaged
section and
tighten – by
hand only.

Turn knurled



Rotate Nes by the cross-rod, as shown, in the desired direction.

Nes External Instructions



Open
Turn handle (A) to raise blades (B).
Place Nes
over bolt to be repaired.



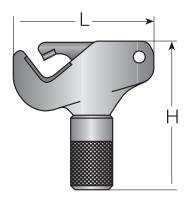
Close
Turn handle (A)
to lower blades
into grooves of
thread and tighten
lightly.



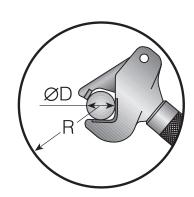
Rotate
Nes in direction of the arrow only.



EXTERNAL TOOLS











Nes 1A Cat # 06001

Repair diameter Range 5/32"-3/4" M4- M19

Available in Sets: 1000, 1300, 1015, 1017, 1025

Nes	ØD Range	Pipes		W	Н	R	Packag	ge Size	Weight	
1A	DD hallye	je ripes		VV	П	n	W	Н	lb	gm
inch	5/32-3/4	UP TO-7/16	23/8	29/32	27/16	211/16	41/2	73/8	0.5	225
mm	4-19		61	23	62	68	115	187	0.5	220

Replacement Blades

Product	Cat. no#	Part Name	Part no#	Description
NES 1A	06001	RK 1 60°	00010	Fitted as standard
NE9 IA	06001	RK 1 55°	00020	Comply to British standard threads



Nes 2 Cat # 02000

Repair diameter Range 11/16"-11/2" M17- M38

Available in Sets: 1000, 1300, 1025

Nes 2	ØD Range	Pipes	1	L W	Н	R	Packag	ge Size	Weight	
2	DD hallye	Lihe2	L		П	11	W	Н	lb	gm
inch	11/16-11/2	3/ ₈ -11/ ₈	41/8	11/2	45/16	45/8	55/16	81/8	1.0	550
mm	17-38		105	32	110	117	135	205	1.2	550

Replacement Blades

Product	Cat. no#	Part Name	Part no#	Description			
		RK 2 60°	00030	Fitted as standard			
NES 2 02000	02000	RK 2 60°		For threads finer than 17 TPI or 1.5mm			
NES Z	02000	RK 2 55°	00040	Comply to British standard threads			
		RK 2 55°	00041F	For threads finer than 17 TPI or 1.5mm			



Nes 3 cat # 03000

Repair diameter Range 1%"-**6**" **M35- M152**

Available in Sets: 1300

- Nes 3 reduces time and efforts in ongoing maintenance job, Nes 3 repair threads a lot faster than any other tool & method.
- Nes 3 replace hundreds of very expensive large Dies
- Self adjusting to any pitch and measurement within large diameter range 1³/₈"- 6" 35mm - 152mm
- Apply to all thread standards Inch, Metric, Whit worth, LH, RH, Coarse, Fine & pipes



• In cases of stepped shaft where the thread diameter is smaller than the shaft, Nes3 can fix up-to the last 2mm from thread end.



• The combination with multiteeth cutting blade andwith **Keyway Skip Accessory** makes your repairing out come easy and perfect even on threads with keyway.



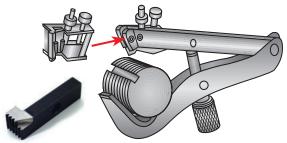
Nes 3	ØD Danga	ge Pipes L W H	ш	H R	Package Size			Weight			
Nes 3	ØD Range	ripes	L	VV	"	11	L	W	Н	lb	gm
inch	1%-6	1-5½	12	11/4	51/8	10	123/8	2	5½	4.4	2000
mm	35-152		305	32	130	254	315	51	140	4.4	2000

Keyway Skip accessory

Cat# 03101 - For thread finer then 13 TPI or 2mm
Cat# 03104 - For thread courser then 14 TPI or 1.75mm

Keyway Skip accessory present a perfect solution for repairing threads with Keyway, slots, grooves & channels. It enables a smooth glide over these obstacles and yet repairs any damage in the thread itself. Choosing the appropriate **MULTI THEETH** blade will provide an easy & simple to use repairing process.





Replacement Blades

Product	Cat. no#	Part Name	Part no#	Description			
		RK 3 60°	03010	Fitted as standard			
		RK 3 60°C	03011	For threads Coarser than 7 TPI or 3.5mm			
Nes 3	03000	RK 3 60°F	03012	For threads finer than 14 TPI or 1.75mm			
MES 3	03000	RK 3 55°	03020	Complies with British standard threads			
		RK 3 55°C	03021	For threads Coarser than 7 TPI or 3.5mm			
		RK 3 55°F	03022	For threads finer than 14 TPI or 1.75mm			
Product	Cat. no#	Part Name	Part no#	Description			
		RK 3 60°	03032	Pitch 1.0mm			
		RK 3 60°	03033	Pitch 1.25mm			
		RK 3 60°	03034	Pitch 1.5mm			
		RK 3 60°	03035	Pitch 1.75mm			
Multi-		RK 3 60°	03036	Pitch 2mm			
teeth	03101	RK 3 60°	03124	Pitch 24 TPI			
cutting		RK 3 60°	03120	Pitch 20 TPI			
blade		RK 3 60°	03118	Pitch 18 TPI			
		RK 3 60°	03116	Pitch 16 TPI			
		RK 3 60°	03114	Pitch 14 TPI			
		RK 3 60°	03112	Pitch 14 TPI			

*All blades are available in 55° - Contact your dealer for your special needs.

Recommended for -

Large external threads in:

- Mining Industry
- Oil & Gas production & pipelines
- Large production machinery
- Large Truck & Busses
- Heavy soil moving equipment



Nes5 Cat # 06250

Repair diameter Range 3/8"-11/16" M10- M18 Pipe threads Range 1/8"-3/8"

- ► Special new design for tight places. As little as 16mm (5/8") clearance around the bolt is needed.
- ► One tool for inch or metric
- No calibration required
- Self adjusting to any pitch and size within range
- Automatically chases good threads to repair the damage



M-MF UNC-UNF NPT 60° //

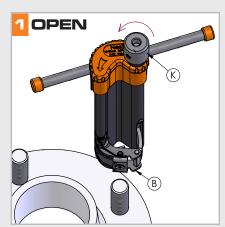
Nes	ØD Range	Pipes		В	Н	ROD	Ør	ØR	max	Pa	ckage S	ize	Weight		Tool Weight	
5	טש naliye	ripes	_	Б	П	מטח	וש	OI DIT	depth	L	W	Н	lb	gm	lb	gm
inch	3/8-11/16	1/8-3/8	65/16	1½	1 ¹⁵ / ₁₆	6	13/16	1	3¾	65/16	35%	113/16	1.3	600	1.06	480
mm	10-18		160	38	49	152	21	25	95	176	92	46	1.3	600	1.00	400

Replacement Blades

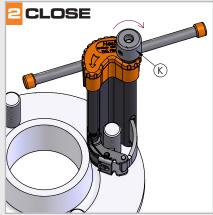
Product	Cat. no#	Part Name	Part no#	Description
Nes 5	1039	RK 5 60°	6525	Fitted as standard



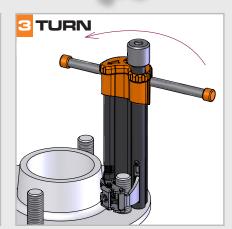
HOW TO USE THE NES 5



Turn knob (K) to expand the blades' carrier
Turn knob (K) to move the blades into



(B). Place Nes5 over thread to be repaired. grooves of thread, and tighten by hand only. direction of the arrow only.



Rotate the Nes5 tool by the cross-rod in



ThreadMate™ Cat # 06040

Repair diameter Range 5/32"-1/2" M4- M13

- ► ThreadMate[™] is a Quality hand tool designed to repair & restore damaged external threads.
- ► ThreadMateTM is for household repairs, cars, bikes, pipes, lawnmowers, heating and ventilation equipment.
- ► ThreadMateTM will handle threads of any diameter, pitch, Metric or non-Metric, LH or R.
- ► ThreadMateTM. Easy & simple to use, No Thread knowledge required, No prior calibration required.

тм	ØD Range	Pipes	L	W	Н	R	Packa	ge Size	Weight	
IIVI	DD hallye			**	"	11	W	Н	lb	gm
inch	5/32-1/2	up to 1/4	23/4	27/8	9⁄ ₁₆	25/16	4½	7½	0.3	136
mm	4-13		70	73	14	59	115	190	0.3	130





Replacement Blades

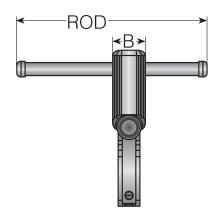
	Product	Cat. no#	Part Name	Part no#	Description
T1	THREADMATE 0604		TM Blade + Guide 60°	06046	Fitted as standard
L"	INCADIVIATE	06040	TM Blade + Guide 55°	06045	Comply to British standard threads

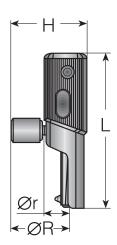






INTERNAL TOOLS









Nes 21 Cat # 07210

Repair diameter Range 5/16"-7/16" M8- M11

Available in Sets: 1007, 1008, 1015, 1017, 1025

Nes	ØD Range	Pipes		В	Ш	ROD	Ør	ØR	Packa	ge Size	Wei	ght
21	DD hallye	ripes	L	Б	П	עטא	וט	DIT	W	Н	lb	gm
inch	5/16-7/16	¹ / ₁₆ - ³ / ₁₆	45/16	11/16	13/4	4%16	21/32	117/32	41/2	73/8	0.35	160
mm	8-11		109	18	45	116	16	38	115	187	0.33	100

Replacement Blades

Product	Cat. no#	Part Name	Part no#	Description
NES 21	07210	RK 21 60°	07216	Fitted as standard
NES ZI	0/210	RK 21 55°	07215	Comply to British standard threads



Nes 22 Cat # 07220

Repair diameter Range 1/2"-5/8" M12- M16

Available in Sets: 1007, 1008, 1015, 1017, 1025

Nes	ØD Range	Pipes		В	Н	ROD	Ør	ØR -	Packa	ge Size	Wei	ight
22	חש haliye	ripes	L	Б	П	עטא	וט	חש	W	Н	lb	gm
inch	1/2-1/4	1/4-3/8	45/16	11/16	13/4	4%16	11/16	1%16	41/2	73/8	0.37	170
mm	12-16		109	18	45	116	17	39	115	187	0.37	170

Replacement Blades

Product	Cat. no#	Part Name	Part no#	Description
NES 22	07220	RK 22 60°	07226	Fitted as standard
NES ZZ		RK 22 55°	07225	Comply to British standard threads





Nes 23 Cat # 07230

Repair diameter Range 11/16"-13/16" M16- M20

Available in Sets: 1007, 1008, 1017, 1025

Nes	ØD Range	Pipes		В	П	ROD	Ør	ØR	Packa	ge Size	Wei	ight
23	DD hange	ripes	L	D	"	NOD	וט	ØΠ	W	Н	lb	gm
inch	11/16-13/16	3/8-1/2	43/8	13/16	21/16	51/8	13/16	1¾	41/2	73/8	0.55	250
mm	16-20		111	21	53	130	20	45	115	187	0.55	250

Replacement Blades

Product	Cat. no#	Part Name	Part no#	Description
NES 23	07230	RK 23 60°	07236	Fitted as standard
NES 23	07230	RK 23 55°	07235	Comply to British standard threads



Nes 24 Cat # 07240

Repair diameter Range 7/8"-11/4" M22- M32

Available in Sets: 1008, 1025, 1036

Nes	ØD Panga	Dinoc		В	ш	ROD	Ør	ØR	Packag	ge Size	Wei	ight
24	ØD Range	Pipes	L	D	П	NUD	וש	DIT	W	Н	lb	gm
inch	7/8-11/4	1/2-7/8	43/8	11/16	2½	63%	11/16	21/8	5	85/16	1 00	450
mm	22-32		136	27	64	161	27	54	127	211	1.00	450

Replacement Blades

Produc	t Cat. no#	Part Name Part no#		Description
		RK 24 60°	07246F	Fitted as standard
NES 24	07240	RK 24 60°	07248C	For threads Coarser than 10 TPI or 2.5mm
NES 24	07240	RK 24 55° 07245F		Comply to British standard threads
		RK 24 55°	07242C	For threads Coarser than 10 TPI or 2.5mm

Nylon Pads Internal tool accessories

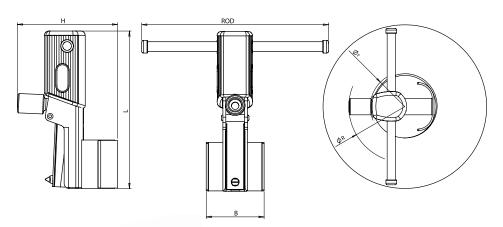


- ► Available for: Nes 21, Nes 22, Nes 23, Nes 24
- ▶ To be used for the repair of threads in Aluminium or other soft metals.
- ► Each Pad is clearly embossed with the Nes item number.
- ► Nes Nylon Pads are produced from top quality polyamide resins.
- ▶ Note: Range dimensions for Nes tools with Nylon Pads are as follows:

Product	Cat. no#	mm	Inch	
NES 21	07217	9-12	3/8-1/2	
NES 22	07227	14-18	9/16-11/16	
NES 23	07237	18-22	11/16-7/8	00
NES 24	07247	22-33	⁷ / ₈ - ¹⁵ / ₁₆	



INTERNAL TOOLS







Nes 25 Cat # 07251

Repair diameter Range 11/4"-21/8" M32- M54

Nes	ØD Range	Pipes		В	Н	ROD	Ør	ØR	Package Size			Weight	
25	DD hallye	ripes	L	Б	П	מטח	וט	חש	L	W	Н	lb	gm
inch	11/4-21/8	⁷ / ₈ -1 ³ / ₄	67/16	1½	33/16	7%16	13/8	27/16	83/16	3%	15/8	2.1	050
mm	32-54		163	38	81	192	35	62	208	85	42	2.1	950



Nes 26 Cat # 07263 (the tool includes Nes 25) Repair diameter Range 11/4"-25/8" M32- M68

Ne	S	ØD Range	Pipes	1	В	Н	ROD	Ør	ØR	Pa	ckage S	ize	Wei	ight
2	6	DD hallye	ripes	L	Б	П	עטח	וש	DIT	L	W	Н	lb	gm
ine	h	11/4-25/8	7/8-21/4	67/16	115/16	35/8	7%16	15/8	23/4	83/16	3%	15/8	2.4	1100
m	m	32-68		163	50	92	192	41	70	208	85	42	2.4	1100

Replacement Blades

Pro	duct	Part Name	Part no#	Description
		RK 25 60°C	07256	Fitted as standard
Nes 25		RK 25 60°F	07258*	For threads finer than 14 TPI or 1.75mm
Nes 25	7	RK 25 55°C	07255	Complies with British standard threads
	Noc 26	RK 25 55°F	07252	For threads finer than 14 TPI or 1.75mm
	Nes 26	RK 26 60°C	07266*	
6	0	RK 26 60°F	07268*	For threads finer than 14 TPI or 1.75mm
•		RK 26 55°C	07265	Complies with British standard threads
	407	RK 26 55°F	07262	For threads finer than 14 TPI or 1.75mm

*Supplied with Nes 26.

Available accessories:

		Slo	eeve	Range	Remark
Nes 25	26		Attachable sleeve 25 Cat # 07259	1 ³ / ₄ " (44mm) till 2 ¹ / ₈ " (54mm)	Included
	Nes	0	Attachable sleeve 26 Cat # 07269	2 ¹ / ₈ " (54mm) till 2 ⁵ / ₈ " (68mm)	Included





Nes 27 Cat # 07271

Repair diameter Range 23/4"-33/16" M69-M81



Nes	ØD Range	Pipes	-	В	Н	ROD	Ør	ØR	Pa	ckage S	ize	Weight	
27	DD hallye	Lihes	L	В	П	חטט	וש	חש	L	W	Н	lb	gm
inch	23/4-33/16	23/8-23/4	67/16	1 ¹⁵ / ₁₆	41/16	7%16	11//8	3	105/8	10	21/8	0.1	1400
mm	69-81		163	50	103	192	48	76	270	255	73	3.1	1420



Nes 28 Cat # 07281

Repair diameter Range 31/4"-33/4" M82-M95



Nes	ØD Range	Pipes	1	В	Н	ROD	Ør	ØR	Pa	ckage S	ize	Wei	ight
28	שט naliye	ripes	L	В	П	מטח	וט	חש	L	W	Н	lb	gm
inch	31/4-33/4	23/4-31/4	67/16	1 ¹⁵ ⁄ ₁₆	45/8	7%16	21/8	31/4	105/8	10	27/8	3.2	1460
mm	82-95		163	50	118	192	54	82	270	255	73	3.2	1400



Nes 29 Cat # 07291

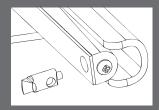
Repair diameter Range 33/4"-41/4" M96-M108



Nes	ØD Range	Pipes	1	В	Н	ROD	Ør	ØR	Pa	ckage S	ize	Wei	ght
29	DD Hange	i ipes		Б	"	ПОВ	χοι	DIT	L	W	Н	lb	gm
inch	33/4-41/4	31/2-33/4	67/16	115/16	5¾16	7%16	23/8	3½	105/8	10	27/8	3.3	1500
mm	96-108		163	50	132	192	61	88	270	255	73	3.3	1500

Replacement Blades

Product	Cat. no#	Part Name	Part no#	Description
		RK 26 60°C	07266	Fitted as standard
Nes 27 Nes 28	07271 07281	RK 26 60°F	07268	For threads finer than 14 TPI or 1.75mm
Nes 28 Nes 29	07281	RK 26 55°C	07265	Complies with British Whitworth standard threads
		RK 26 55°F	07262	For threads finer than 14 TPI or 1.75mm





Recommended for -

Large internal threads in:

- Oil & Gas production & pipelines
- Mining Industry
- Large Truck & heavy soil moving equipment
- Large production machinery





EXTERNAL SETS



Nes 1000 cat # 01000

Between ⁵/₃₂"-1½" M4 - M38

Model	Cat. #	Contento		Pa	ckage S	ize	Wei	ight
Model	Gal. #	Contents:		L	W	Н	lb	gm
Nes 1000	01000	Nes 1A RK1 60°	inch	101/16	6	113/16	2.7	1200
NG2 1000	01000	Nes 2 RK2 60°	mm	256	152	46	2.1	1200



Nes 1300 Cat # 01300

Between ⁵/₃₂"-6" M4 - M152

Model	Cat. #	Contento		Pa	ckage S	ize	We	ight
Model	Gal. #	Contents:		L	W	Н	lb	gm
		Nes 1A RK1 60° Nes 2 RK2 60	inch	17	9½	2%16		
Nes 1300	01300	Nes 3 RK3 60° Nes 3 Extension Handle Nes Cleaner	mm	430	240	65	8.8	4000

INTERNAL SETS



Nes 1007 Cat # 01007

Between ⁵/₁₆"'-¹³/₁₆" M8 - M20

Model	Cat. #	Contents:		Pa	ckage S	ize	Wei	ight
Model	Gal. #	Guineins.		L	W	Н	lb	gm
Nes 1007	01007	Nes 21 RK21 60° Nes 22 RK22 60°	inch	1013/16	81/16	1 ¹⁵ / ₁₆	1.8	820
NG2 1007	01007	Nes 23 RK23 60°	mm	275	205	50	1.0	020



Nes 1008 Cat # 01008

Between ⁵/₃₂"-6" M8 – M32

Model	Cat. #	Contents:		Pa	ckage S	ize	Wei	ight
Model	Gal. #	Contents.		L	W	Н	lb	gm
No. 1000	01008	Nes 21 RK21 60° Nes 22 RK22 60°	inch	1013/16	81/16	1 ¹⁵ ⁄ ₁₆	2.0	1300
Nes 1008	01008	Nes 23 RK23 60° Nes 24 RK24 60°	mm	275	205	50	2.9	1300





Nes 1036 Cat # 01036

Between ⁷/₈"-2⁵/₈" M22 - M68

Model	Cat. #	Contents:		Pa	ckage S	ize	Wei	ight
Model	Gat. #	Goineins.		L	W	Н	lb	gm
Nes 1036	01036	Nes 24 RK24 60° Nes 25 RK25 60°	inch	1013/16	81/16	1 ¹⁵ / ₁₆	4.4	2000
NG2 1030	01030	Sleeve 25 RK26 60°F Sleeve 26 RK26 60°C	mm	275	205	50	4.4	2000



COMBINATION SETS



Nes 1015 cat # 01015

External $\frac{5}{32}$ "- $\frac{3}{4}$ " M4 - M19 Internal $\frac{5}{16}$ "- $\frac{5}{8}$ " M8 - M16

Model	Cat. #	Contents:		Pa	ckage S	ize	Wei	ight
Model	Gal. #	Contents.		L	W	Н	lb	gm
Nes 1015	01015	External: Nes 1A RK1 60° Internal:	inch	101/16	6	113/16	1.7	800
NGS TOTS	01013	Nes 21 RK21 60° Nes 22 RK22 60°	mm	256	152	46	1.7	000



Nes 1017 Cat # 01017

External $\frac{5}{32}$ "- $\frac{3}{4}$ " M4 - M19 Internal $\frac{5}{16}$ "- $\frac{13}{16}$ " M8 - M20

Model	Cat. #	Contents:		Pa	ckage S	ize	We	ight
Model	Gal. #	Contents.		L	W	Н	lb	gm
Nes 1017	01017	External: Nes 1A RK1 60° Internal:	inch	101/16	6	1 ¹³ ⁄ ₁₆	2.3	1030
Nes IUI7	01017	Nes 21 RK21 60° Nes 22 RK22 60° Nes 23 RK23 60°	mm	256	152	46	2.3	1030



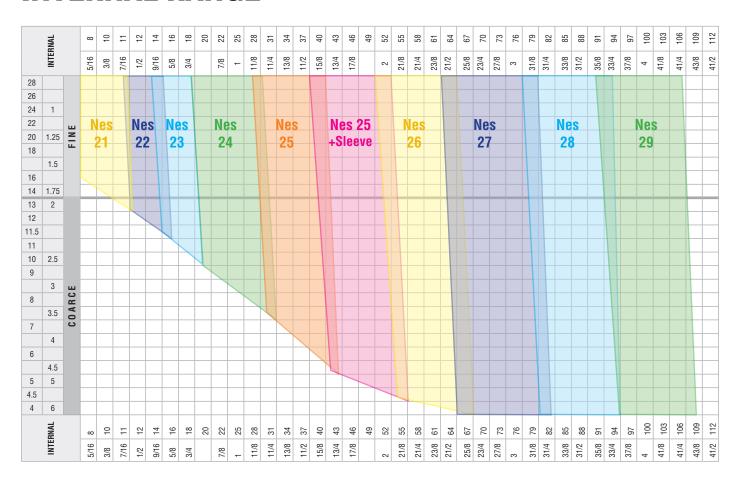
Nes 1025 Cat # 01025

External $\frac{5}{32}$ "- $\frac{11}{2}$ " M4 - M38 Internal $\frac{5}{16}$ "- $\frac{11}{4}$ " M8 - M32

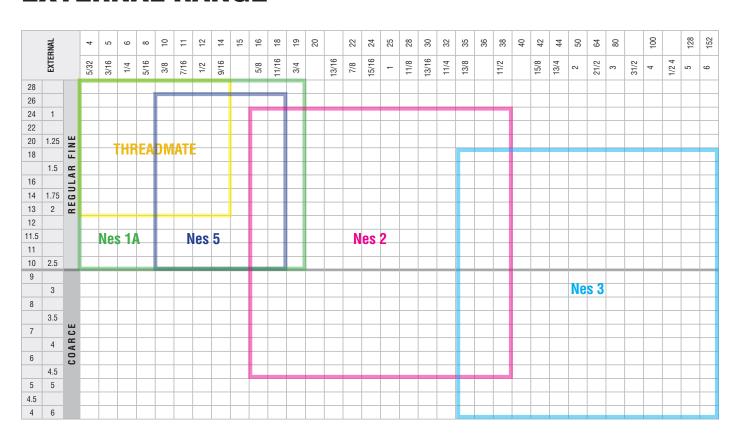
Model	Cat. #	Contents:		Pa	ckage S	ize	We	ight
Model	Gal. #	Contents.		L	W	Н	lb	gm
No. 1025	01025	External: Nes 1A RK1 60° Nes 2 RK2 60° Internal:	inch	1013/16	81/16	1 ¹⁵ / ₁₆	4.0	2020
Nes 1025	01025	Nes 21 RK21 60° Nes 22 RK22 60° Nes 23 RK23 60° Nes 24 RK24 60°	mm	275	205	50	4.9	2020



INTERNAL RANGE



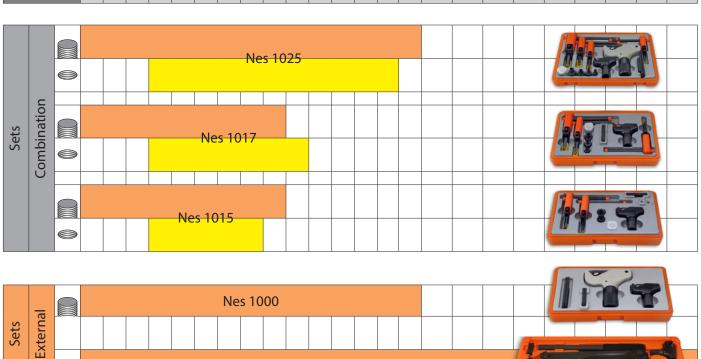
EXTERNAL RANGE

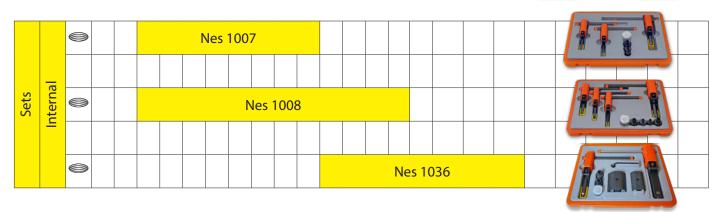




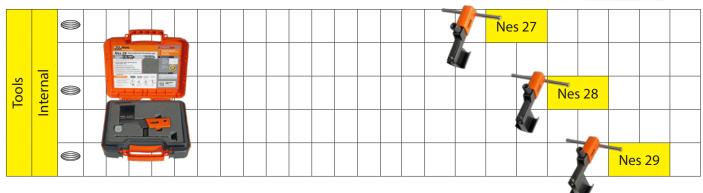
NES SETS SELECTION CHART

Inch	#12	3/16	1/4	5/16	3/8	1/2	%16	5/8	3/4	13/16	7/8	1	1 1/8	1 1/4	1 ½	2	2 11/16	2 3/4	4 3/16	3 1/4		3 3/4	4 1/4	6
mm	4	5	6	8	10	12	14	16	18	20	22	25	28	32	38	50	68	69	81	82	95	96	108	152





Nes 1300





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